

## History

Liquidrill<sup>™</sup> is a combination of two different polysaccharide polymers using a double derivitized starch for fluid loss control. It has been in use since 1994 and has been proven in over 6500 wells including multi-lateral projects in high risk areas and long reach horizontal sections.

## **Applications**

Liquidrill<sup>™</sup> was specifically designed for use in shallow wells, long reach horizontals and multi-lateral horizontals. It was designed as a non-damaging water based system for use in sensitive production zones and has been tested successfully in a variety of reservoirs including: carbonates, limestones, shales, coal, unconsolidated sands and consolidated sands.

- The system can be enhanced with Enviro K, shale and clay stabilizer, to provide additional wellbore stability and further reduce the possibility of formation damage.
- If required, the system can be weighted with conventional weighting materials to balance formation pressure.
- Applicable in any reservoir.
- Filter cake and polymers will biodegrade naturally but can be expediated with an enzyme treatment.

## Formation Damage

The Liquidrill<sup>™</sup> system prevents formation damage through:

- Producing an instantaneous thin, tight filter cake preventing invasion of fluid and fines into the rock matrix.
- Filter cake is easily removed when well is turned over to production.
- Inhibited filtrate, using Enviro K, to control clay swelling or solids movement within the formation.

## **Benefits**

- Superior rheological properties.
- Dual polymers allow the rheology to be maintained in the ideal range for optimal hole cleaning.
- Excellent cleaning capabilities at low viscosities.

- Prevents shale and clay from swelling and sloughing.
- No ecological or toxicological problems.
- Cuttings can be land farmed.
- Minimizes gas entrapment.
- Reduced friction allows excellent weight transfer to bit, giving increased penetration rates.
- Can be controlled in a wide density range with conventional weight materials.
- Positive carrying capacity control.
- Provides excellent emulsion breakdown but additions of ASA 200 can be utilized to even further reduce the chance of emulsions forming.

## Environmental

- All products used in the system are environmentally friendly and currently meet ERCB G-50 disposal guidelines.
- Cuttings can be disposed of on location.
- Oil can be broken out of the system if required.

# System Components

#### Ez-Gel™

- Non-thixotropic, liquid viscosifier.
- Lubrigel L<sup>™</sup>
- Low shear, liquid rheological modifier.
- Fluid Loss C
- Derivatized starch for fluid loss control.
- Enviro K (Envirobond)
- Liquid clay and shale stabilizer.
- Caustic Soda / Lime
- Primary / Secondary pH control.

### Ez-Break

• Water soluble, highly concentrated enzyme breaker.

### ASA 200

• Non-emulsifying, anti-sludging liquid surfactant.

### Liquibreak

• Time released, concentrated enzyme breaker.

